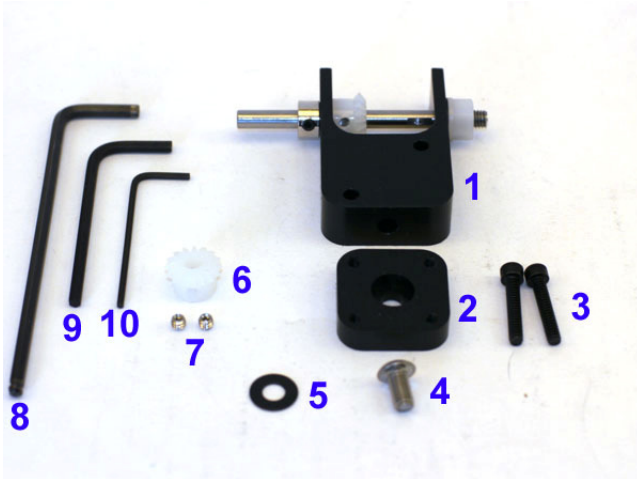


D|FOCUS

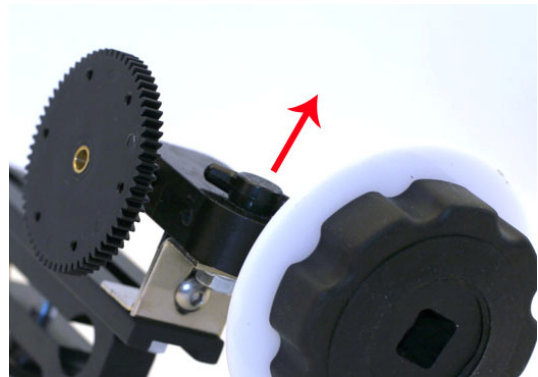
V2 Upgrade Instructions

Kit Contents

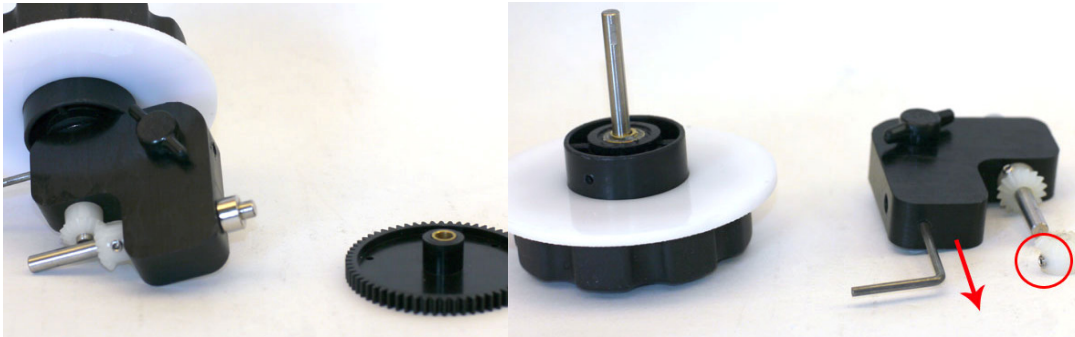


1. V2 Gearplate assembly
2. V2 Gearplate mount
3. V2 mount screws
4. mount screw
5. knob shaft washer
6. knob shaft miter gear
7. miter gear set screws
8. 1/8 in hex wrench
9. 7/64 in hex wrench
10. 1/6 in hex wrench

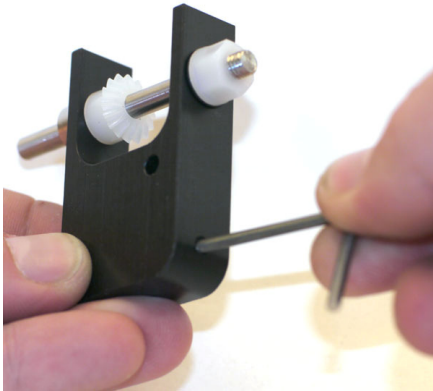
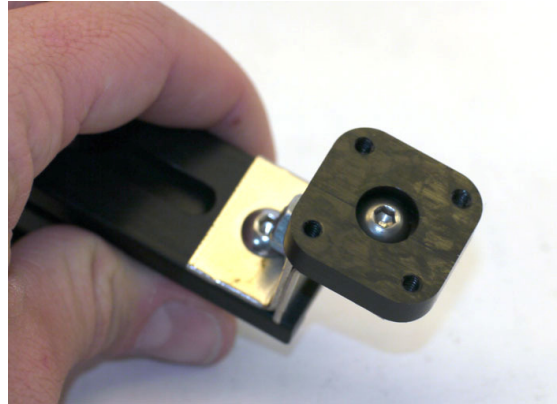
Step 1: Loosen the T screw and remove the original D|Focus from the mount



Step 2: Remove the drive gear and knob/knob shaft. Also remove the reference pin. This is a very tight fit and may require pliers to get it out.

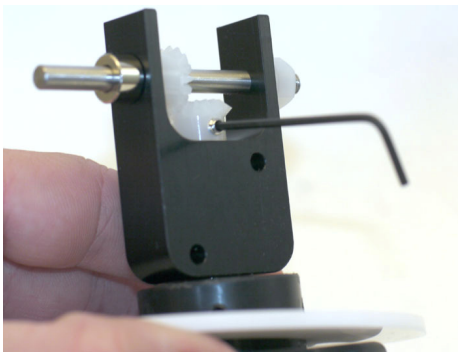
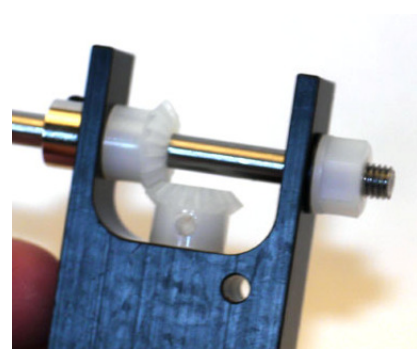


Step 3: Install the V2 Gearplate Mount (2) onto the angle plate using the mount screw (4) and 1/8th in hex wrench (8).



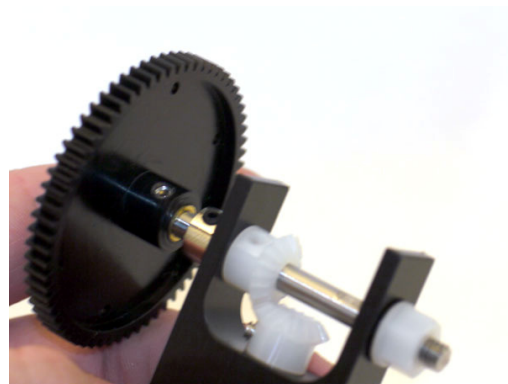
Step 4: Insert the Reference Pin into the V2 Gearplate Assembly (1).

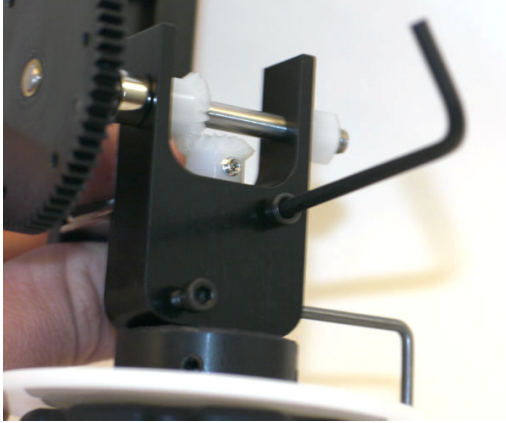
Step 5: Align the Knob Shaft Miter Gear (6) as pictured



Step 6: Put the Knob Shaft Washer (5) onto the Knob shaft and insert the knob/knob shaft into the gearplate. Align the flat spot on the end of the knob shaft with the set screw hole in the miter gear. Tighten the set screw. ****DO NOT OVER TIGHTEN THE MITER GEAR SET SCREWS. THEY ARE PLASTIC AND WILL STRIP EASITY****

Step 7: Install the Drive Gear onto the Drive Shaft





Step 8: Install the New V2 Assembly onto the mount using the V2 Mount Screws **(3)** and 7/64th in hex wrench **(9)**.

If you have any questions about assembly or use, please do not hesitate to contact!

dfocusinfo@gmail.com